IPT Portable High Volume, Self-priming Centrifugal Trash pumps include easy cleanout with replaceable cast iron impeller and volute that resist abrasion/wear. Pumps are designed to handle liquids with solids content or dissolved solids and debris. All pumps feature aluminum housing, cast iron wearparts, built-in check valve, suction strainer and heavy duty steel roll frame. Heavy duty cast iron flanges with male NPT threads that rotates in 90° increments. Easy access fill plug on discharge port.
### 3" Trash Pumps

<table>
<thead>
<tr>
<th>Model</th>
<th>HP Class</th>
<th>Curve</th>
<th>Port</th>
<th>Driver</th>
<th>Seal</th>
<th>Run Time (Hours)</th>
<th>Tank Size (Gal./Ltr.)</th>
<th>Ship Wt. (Lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3S9XHR</td>
<td>8 HP</td>
<td>A</td>
<td>3&quot; NPT</td>
<td>Honda GX270**</td>
<td>Viton®/SIC-SIC</td>
<td>2.5</td>
<td>1.4/5.2</td>
<td>145</td>
</tr>
<tr>
<td>3S9XR</td>
<td>8 HP</td>
<td>B</td>
<td>3&quot; NPT</td>
<td>Hatz 1840***</td>
<td>Viton®/SIC-SIC</td>
<td>2.7</td>
<td>1.3/5.0</td>
<td>240</td>
</tr>
</tbody>
</table>

**Construction:** Cast Aluminum with Cast Iron Components

(*) HP Class represents market category and is not intended to define actual horsepower.

(**) Standard NPT (Male) Pipe Thread.

(*** This dimension may vary due to engine manufacturer’s specifications.

Maximum Solids Handling Capacity: 1½" Diameter

### 4" Trash Pumps

<table>
<thead>
<tr>
<th>Model</th>
<th>HP Class</th>
<th>Curve</th>
<th>Port</th>
<th>Driver</th>
<th>Seal</th>
<th>Run Time (Hours)</th>
<th>Tank Size (Gal./Ltr.)</th>
<th>Ship Wt. (Lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4S13XHR</td>
<td>13 HP</td>
<td>C</td>
<td>4&quot; NPT</td>
<td>Honda GX390**</td>
<td>Viton®/SIC-SIC</td>
<td>2.5</td>
<td>1.6/6.1</td>
<td>200</td>
</tr>
</tbody>
</table>

**Construction:** Cast Aluminum with Cast Iron Components

(*) HP Class represents market category and is not intended to define actual horsepower.

(++) 12V DC Electric Start (Battery Not Included—use BCI Group: U1 or U2)

▲ Oil Alert Included

Maximum Solids Handling Capacity: 2" Diameter

### Standard Features

- **Cast Iron Impeller**
- **Silicon Carbide Mechanical Seal with Graphite Impregnated Seat and Viton® Elastomers**
- **Heavy Duty Steel Roll Frame and Strainer Included**
- **Built-in Check Valve**
- **Removable/Replaceable Cast Iron Suction/Discharge Ports**
- **Discharge Port Rotates in 90° Increments**
- **Choice of Honda, Briggs and Stratton Vanguard Gasoline or Hatz Diesel Engines**
- **Vibration Dampening Feet**
- **Maximum Temperature 180° F**
- **EPDM/EPR O-rings Standard with Optional Viton®**
- **Optional Viton® O-ring/Check Valve Available**
- **Optional Wheel Kit Available**
- **QSP – Quick Ship Pumps**

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**Manufacturer of AMT & IPT Pumps**

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[www.amtpump.com • 888-amt-pump (268-7867)]

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